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Client	ENERGY									WATER		WASTE			
	Alternative Energy Sources	Boiler Efficiency/ Steam System	Compressed Air System	Chillers/ Cooling Towers	Heat Recovery	HVAC Efficiency	Refrigeration System	Lighting	Other Energy Savings	Water Reduction	Wastewater/ Water Treatment	Hazardous Waste Substitution/ Reduction	Waste Disposal Reduction	Organic Waste Management	Process Improvements
3M Knoxville		2008 2009	2009	2011	2008	2011			2011			2012	2012		
Acument Global Technologies (now Stanley Engineered Fastening)					2008				2008 2009	2007 2008					
Advanced Brands, L.L.C.										2003	2003				2003
Ag Bio-Power, LC									2005				2005		2005
Ajinomoto Health and Nutrition North America, Inc.									2023 2024	2023 2024					2023 2024
Alcan Packaging (now Bemis Company)			2006										2006		
Alcoa, Inc. (now Arconic)													2003 2007 2016		2001 2016
Allen Memorial Hospital										2009		2009	2009		2009
Alliant Energy															2002 2003
American Ordinance, LLC			2004										2002		
American Packaging Corp.		2008	2008 2011		2009 2011			2008	2009 2011			2009	2008		2009
American Pop Corn Company													2014		2014
Anderson Erickson Dairy									2015	2015 2023					2015 2023 2024
Apache Hose and Belting					2002					2002			2002		
Archer Daniels Midland									2006	2006			2004 2005		2005 2006

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Armour-Eckrich Meats LLC (now Smithfield Foods, Inc.)							2011			2001 2011	2011		2001		2001
Bertch Cabinet Mfg.													2005		2005
Bridgestone Americas Tire Operations		2015 2016 2017		2015					2014 2016	2014 2015 2016 2017	2017		2013		2015 2016 2017
Burke Corporation		2010			2010		2010	2008 2010 2015 2023	2008 2010 2015 2023		2023 2024		2008		2008 2015
Cambrex Charles City Inc		2018 2019		2019				2018 2019 2022	2018 2019 2022			2018 2019 2022			2019
Cargill, Inc. Cedar Rapids								2015*	2001 2015*						2015*
Cargill, Inc. Eddyville							2001						2001 2006		
Cargill, Inc. Sioux City													2010		2010
Carleton Life Support Systems (Now Cobham)			2006				2006	2006							
CF Industries (formerly Terra Industries)										2016* 2024		2024			2016* 2024
City of Bloomfield	2016	2016				2016		2016							
City of Clinton	2016														
City of Dubuque								2010	2010						
City of Newton													2002		2002

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City of Pella		2009		2009	2009			2009	2009	2009	2009				
CJ Bio America												2023			2023
Climax Molybdenum Co.			2007					2007	2007						
Clow Valve Company							2002			2008			2002 2008		2008
Clysar, LLC			2015										2015		
CNH Industrial America, LLC	2011*		2010*	2010*	2009 2021	2010* 2019		2010* 2011* 2019	2009 2010* 2011* 2013 2019	2010*			2009		2009 2010* 2021
CNH-Case (Now CNH Industrial America, LLC)									2003	2003			2003		2003
Cobham (Formerly Carleton Life Support Systems)												2019	2019		2019
ConAgra Frozen Foods											2011*		2011*	2011*	2011*
Curries-Graham							2006	2006 2015 2017	2015 2017	2015 2015	2015 2017	2015 2004 2006		2015 2017	
Danfoss Power Solutions			2013												
Dayco Products, Inc.													2001		2001
Dee Zee, Inc.			2022 2023		2022				2022 2023						2022 2023
DSM Metro Wastewater Reclamation Facility	2005							2005	2005						
Dexter Company									2005				2005		
Dial Coporation (now Pinnacle Foods Group, Inc.)							2003	2003			2005		2004		2005

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Diamond Vogel Paint			2009		2009				2009				2009		
Donaldson Company													2003		2003
Drake University		2009	2009						2009				2009	2009	
Dupont Industrial Biosciences (Now Danisco)										2017			2017		2017
Dupont Pioneer	2012*	2012*						2012*					2012*		
Dupont Performance Coatings		2008	2008										2001 2003		2001 2003 2007
Eagle Window and Door			2012									2011			2011
Eaton Corporation - Belmond													2005		2005
Eaton Corporation - Shenandoah					2013				2013						
Electrolux Home Products			2006					2006	2006	2007			2007		
EMCO Enterprises Inc			2009 2010		2010			2009 2010					2009 2010 2011		2011
Equistar Chemicals, LP (now Lyondell Chemical Co)									2004				2001		2001
Fansteel Wellman Dynamics			2005	2005				2004 2005		2005			2004 2005		2005
Farley's & Sathers Candy Company, Inc.	2010								2010	2010	2010	2010			2010
Farmland Foods, Inc										2002					2002
Federal-Mogul Corp.		2007	2005		2007			2005 2006	2005 2006		2004 2007		2003 2006 2007		2003 2006 2007
Fleetguard										2002			2002		

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Flexsteel			2009					2009	2009						
Frontier Natural Products Co-op			2008			2008			2008						2008
Gelita USA								2006	2005	2005 2006 2007*		2006 2007*			
GE (Consumer and Industrial)			2005		2005			2005	2005	2024 2008	2024 2008		2024 2002		2024 2008
General Mills Operations		2009	2009												
Genesis Health System		2010													
GKN Armstrong Wheels					2006			2005 2006	2005				2006		
Global Ethanol								2008	2008	2008					
Golden Crisp Premium Foods								2012	2012				2013		
Gomaco Corporation									2003			2003	2003		2003
Goodyear Tire & Rubber													2007		
Great River Medical Center								2007	2007				2007		
Green Plains Holdings II, LLC								2012	2012	2012					2012
Green Plains Superior, LLC			2010		2011			2010 2011	2012	2012					2011
Grinnell College	2012	2012		2010		2010		2013	2010	2012					
Grundy County Hospital		2013							2013						
H.J. Heinz					2006				2006				2003		2003
Hach Company			2009					2009	2017	2016	2009 2016				2009 2016 2017 2018
Harper Brush Works													2005		

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Hearth and Home Technologies, Inc.			2008		2008										
Henderson Products														2001	
HNI Corporation												2022		2022	
Holcim (U.S.), Inc.			2003									2003		2003	
Hormel Foods - Algona							2013					2013			
Hormel Foods Corporation - Knoxville									2016					2016	
Hospitals for a Healthy Environment Circuit Rider							2009	2008 2009			2009	2007 2008			
Hydrite Chemical Company									2009	2009				2009	
Hy-Line International	2012*						2012*	2012*				2012*	2012*		
Hy-Vee Distribution Center			2010				2015	2010 2012 2015	2010			2008		2010 2015	
Hy-Vee, Inc. Corporate												2014*			
IR Camera Circuit Rider								2009						2009	
Infastech™ (now Stanley Engineered Fastening)					2012			2010 2012	2010 2011	2010	2011				
Iowa Health - Des Moines (now UnityPoint Health - Des Moines)		2011						2011	2011		2010 2011	2010 2012	2012	2010	
Iowa DNR Conservation & Recreation							2006	2006						2006 2007	
Iowa DNR Field Office												2007		2007	
Iowa Fertilizer Company								2017		2017 2018	2017 2018			2017 2018	
Iowa Precision Industries									2002			2002		2002	
Iowa Soybean Association												2006		2006	

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IPSCO Steel (now SSAB)			2006					2006		2006		2006	2006		2006
JBS USA Marshalltown		2018	2015		2012		2012		2011 2012 2018 2017 2018 2019 2021 2022 2023 2024	2010 2011 2012 2017 2019 2021 2022 2023 2024	2010 2017 2019	2010 2011 2019	2019	2019	2010 2011 2012 2017 2018 2019 2021 2022 2023
JBS Swift Pork Ottumwa			2019		2023				2018 2019 2021 2023 2024	2018 2019 2021 2023		2018 2021 2024	2024		2018 2019 2021 2022 2023 2024
JELD-WEN - Doors			2012						2012						
JELD-WEN - Windows													2013		2013
Jennie Edmundson Hospital													2008		
John Deere Davenport Works			2013						2013						2013
John Deere Dubuque Works			2006						2006						
John Deere Engine Works			2008							2007			2007		
John Deere Foundry			2004					2003	2003				2003		
John Deere Ottumwa Works								2014*	2008 2014*	2007	2007 2008	2009	2007 2009		2009 2014*
Johnson Controls, Inc.				2013*					2013*						2013*

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Kemin Industries								2024						2024	
Koch Nitrogen Company (now Koch Fertilizer, LLC)											2009			2009	
Koehring Cranes, Subsidiary of Terex Cranes			2006					2006							
Kraft Foods Oscar Mayer Foods Division - Davenport									2002					2002	
Kraft Foods Global, Inc. - Mason City (now Kraft Heinz)		2007 2008 2011*	2006 2007	2011*	2007				2003 2006 2007 2011*	2003 2006 2011*	2011*		2003 2008	2011*	
Kum & Go						2015	2010*	2010*	2010* 2015				2012	2012	2010*
Lafarge North America			2011												
Lear Corp (now IAC)		2002	2002					2002			2002	2002	2003	2002	
Lennox Mfg., Inc.													2004		
Linwood Mining & Minerals									2007					2007	
Loparex, Inc.													2002 2006		
Mahle-Parr Filter Systems (MAHLE Tennex DSM)													2001	2001	
Maytag Amana Refrigeration Products (now Whirlpool Corporation)									2004	2004	2004		2004	2004	
Maytag Appliances - Newton Laundry													2002	2002	
Mercy Hospital Iowa City								2008	2008				2008		
Mercy Medical Center - Cedar Rapids									2006 2007				2006 2007		
Mercy Medical Center - Des Moines		2012		2012	2011	2011 2012		2012	2011 2012	2012		2010	2010		

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Metzeler Automotive Profile Systems (now Henniges Automotive)		2005	2004 2005						2004 2005 2007				2004		2004 2007
Midwest Industries													2003		2003
Monogram Prepared Meats													2018		2018
Monogram Quality Foods									2022	2022			2022		2022
Monsanto Company								2005							2005
Montezuma Manufacturing			2011*		2011*	2011*		2011*	2011*						
National Carwash Solutions (Formerly Ryko Solutions)			2023						2023						
National Veterinary Services Labs & Center for Veterinary Biologics		2006										2006	2006		
Nebraska Medical Center		2011 2012		2010	2010 2012	2010 2011		2009 2010	2010 2011 2012						
Nichols Aluminum			2006						2006						
NSK Corporation			2021												
Nutra-Flo		2014*							2006	2006 2007 2014*	2006 2007 2014*	2014*	2014*		
Omega Cabinetry (now Masterbrands)													2003 2005		2003 2005
Orange City Area Health System					2007				2007				2007		
Osceola Food, LLC					2011		2011	2004 2011	2011	2006	2004 2006	2006	2004 2015		2015
Pearson								2004	2004	2004					

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Pella Corporation - Carroll			2005 2010					2005				2005	2005		
Pella Corporation - Pella			2004					2004					2003		2003
Penford Products Company (Now Ingredion)							2003	2003					2002		
Pinnacle Foods Group, Inc. (formerly Dial Corporation)		2007	2006		2007										
PMX Industries															2001
Polaris Industries, Inc.			2022					2022	2022	2006	2001 2003 2006		2001 2003		2001
Polk County													2002		2002
Principal Financial Group				2017		2015*		2015*	2015* 2017	2017			2016		2017
Procter and Gamble		2012*		2010*	2012* 2014				2006 2008*	2004 2006 2008* 2010* 2014	2006 2008* 2010*	2008*			2010* 2012*
Pure Fishing			2003					2003					2003		2003
Quaker Oats		2009	2009		2009			2009					2003		
Quality Chef Foods										2004					
RMT, Inc.															2004
Rockwell Collins, Inc.			2010		2010	2011		2010 2011					2002		2001 2006
Romech			2005					2005							
Roquette America, Inc.			2001					2001	2001	2001			2001		

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Rosenboom Machine and Tool			2011	2011	2011			2011	2019	2019		2012* 2019	2012*		2019
Rousselot Dubuque		2005							2005 2006	2005 2006			2006		2005
Ryko Solutions, Inc. (Now National Carwash Solutions)												2014	2014		
St. Luke's Hospital												2006	2006		
Sara Lee Food & Beverage		2006 2009		2009					2006 2009	2004 2006 2009	2006		2004 2006		2006
Shearer's Foods, Inc. (formerly Snyder's Lance, now Shearer's Snacks)			2015		2014				2014 2015						2015
Siegwerk USA Co.												2008	2008		2008
Sioux City Wastewater Treatment Plant	2014							2014	2014						2014
Sivyer Steel Corporation								2015*	2015*				2014		2014 2015*
Smithfield Foods, Inc. Denison										2019	2019				2019
Smithfield Foods, Inc. Mason City (Formerly Armour-Eckrich)													2018		2018
Smithfield Foods, Inc. Sioux City			2018						2018 2019	2018 2019			2017 2018		2017 2019
Snap-On Tools			2009	2009									2015		
Square D													2002		2002
Stanley Engineered Fastening (formerly Infastech, Acument Global Technologies, Textron Fastening Systems)	2019		2013								2018	2019			2018 2019

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Star Building Systems			2005					2005	2005				2005		
Terra Industries, Inc. (now CF Industries)													2004 2005		
Textron Fastening Systems (now Stanley Engineered Fastening)			2004 2005 2006		2006				2004 2005 2006				2004 2005 2006		2005
Titan Tire Corporation			2004					2004 2005	2006				2004 2005 2006		2004 2005
Tone Brothers, Inc.			2005						2005				2002 2003		2002 2003 2005
TPI Composites, Inc.												2021	2021		2021
Tyson Deli, Inc. - Cherokee					2013				2013	2013					2013
Tyson Foods, Inc. - Dakota Dunes, SD									2009	2009					
Tyson Foods, Inc. - Council Bluffs			2014						2014						
Tyson Foods Inc. Hillshire Brands Storm Lake			2021						2019	2019 2022	2019		2023		2019 2022 2023
Tyson Fresh Meats, Inc. - Storm Lake		2019							2017 2019	2017 2019		2017			2017 2019
Tyson Fresh Meats, Inc. - Waterloo			2006						2006						
UnityPoint Health - Des Moines (formerly Iowa Health - Des Moines)			2015			2015			2015			2013	2013		2013
University of Iowa P3 Project 1					2006	2006		2006	2006						
University of Iowa P3 Project 2								2006	2006						

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University of Iowa Hospitals & Clinics								2007							
University of Northern Iowa												2002		2002	
VA Medical Center			2005					2006	2005			2005	2006		
Vermeer Mfg. Company					2011*	2011*		2011*	2007 2011*	2009	2009		2007 2011*	2007 2011*	
VT Industries, Inc.			2005						2005						
Wal-Mart Corporate			2007					2007							
Wells' Enterprises, Inc. (formerly Wells' Dairy, Inc.)			2004 2006 2007 2016						2006 2022	2004 2022	2004	2022	2004 2006	2022	
West Liberty Foods	2008*		2013						2006 2014	2012			2008*	2008* 2012 2015*	
Western Iowa Tech Community College				2013		2013			2013						
Winnebago Industries - Forest City													2001 2002 2013 2014 2015*	2002 2013 2014 2015*	
Winnebago Industries - Hampton													2004	2004	
Woodward Resource Center		2017*							2017* 2024	2017*			2018	2018	
Wood Harbor Doors & Cabinetry			2006			2021			2006			2006	2006 2021	2006 2021	

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Yokohama TWS					2023				2023						2023
Zoetis	2018		2014	2017		2015*			2016 2017 2018	2013 2017					2015* 2016 2017